



- NOTES:
- MATERIAL:
    - ① HOUSING: (CHANG CHUN 4830 BKC)PBT OR PA46 OR NY6T WITH 30% G/F UL 94V-0 ; COLOR: BLACK
    - ② CONTACT:BRASS C2680-H(T=0.2±0.01mm)
    - ③ FRONT SHIELD:(S&T)BRASS C2680-H OR SPCC(T=0.35±0.01mm)
    - ④ REAR SHIELD:(S&T)BRASS C2680-H OR SPCC (T=0.3±0.01mm)
    - ⑤ GROUND FINGER:(S&T)BRASS C2680-H OR SPCC (T=0.3±0.01mm)
  - FINISH:
    - CONTACT : (SEE TABLE) GOLD PLATED IN CONTACT AREA. 50u" MIN NICKEL UNDERPLATED ALL OVER. 150u"~250u" MATTE TIN ON SOLDER TAILS. FRONT SHIELD: Δ50u" NICKEL UNDER PLATE OVER ALL. 100u"MIN BRIGHT TIN PLATED ON ENTIRE WITH Δb.50~80u"Cu UNDER PLATED, 100~150u"NICKEL PLATED ALLOWER. REAR SHIELD: ΔNICKEL PLATED WITH 120u"MIN THICKNESS. Δ50~80u"Cu UNDER PLATED, 80~120u"NICKEL PLATED ALLOWER. GROUND FINGER:Δ50u"MIN NICKEL UNDERPLATE OVER ALL. 100u"MIN BRIGHT TIN PLATED ON ENTIRE WITH Δ b.50~80u"Cu UNDER PLATED, 80~120u"NICKEL PLATED ALLOWER.
  - RETENTION FORCE:
    - ⑥ CONTACT RETENTION FORCE: 0.3KG MIN.
    - ⑦ FRONT SHIELD RETENTION FORCE:1.75KGF MIN.
    - ⑧ GROUND FINGER RETENTION FORCE:1.75KGF MIN.
  - OTHERS :
    - 4.1 PURCHASE FROM LOYAL LEGEND LIMITED
    - 4.2 MAKED"□" DIMENSIONS NEED BE CONTROLLED IN QIP.
    - 4.3 MAKED"⊗" DIMENSIONS NEED BE MEASURED IN FAI.
    - 4.4 "M" SHOULD BE MEASURED BY CPK
  - NET WEIGHT : 15.25gram
  - ΔU PLATING THICKNESS MEASUREMENT POINT.
  - WAVE SOLDER
    - THE CONNECTOR SHALL BE MOUNTED ON THE PCB,THE TEMPERATURE OF THE SOLD SHALL BE 260±5°C AND IMMERSION DARATION 3~5SECONDS
  - DATE CODE:YYWWD(YY:YEAR,W:WEEK,D:DAY)

FINISH	LOGO	SHELL	HOUSING	PANEL	FINISH(GOLD)	D/T
△	NO	SPCC	NY6T	W/ PANEL	30u"	GSB12421DEU
△	NO	BRASS	NY46(HF)	W/O PANEL	30u"	
△	NO	BRASS	NY46(HF)	W/ PANEL	30u"	
△	NO	BRASS	NY66	W/ PANEL	15u"	WUSB-RUSE24041800
△	CS	SPCC	NY46(HF)	W/O PANEL	G/F	
△	CS	SPCC	NY66	W/O PANEL	G/F	

QUALITY SYMBOLS	UNIT	SCALE	TOLERANCES	ITEM	DESC	Q'TY	MATERIAL		REMAKS		PART REMKS	
							APPROVED	CHECKED	DESIGN	DRAWN	PART NO.	DESCRIPTION
■ : CRITICAL ⊠ : MAJOR ▽ : ZERO DEFECT ▽ : S.P.C	mm	3:1	DIM. ±0.30 ANGLE: 3°							四層 USB AF 90度插板		
										DRAWING NO. DUB-A07	REV	E

圖面發行	09'-10-23
DESCRIPTION	DATE

【客戶用圖】